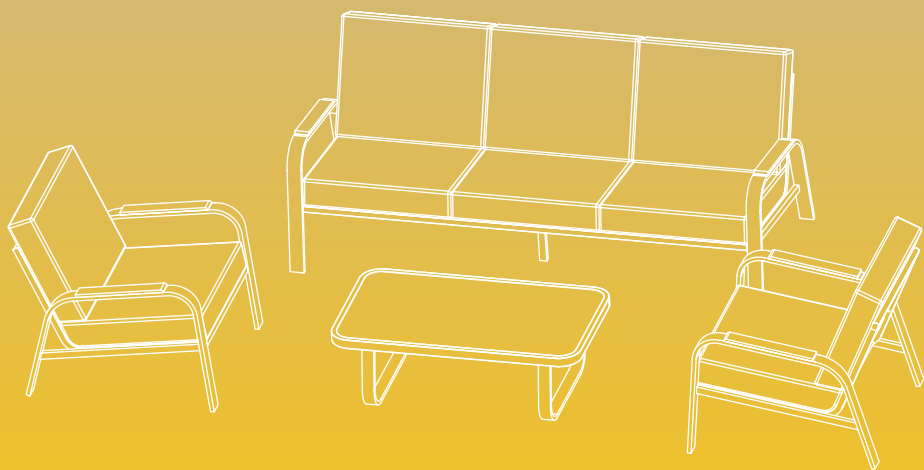


# 5 Seats Patio Conversation Set Owner's Manual

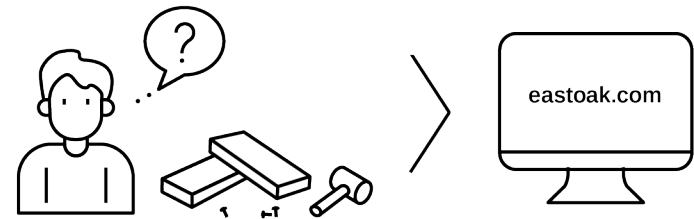
**MODEL:**

VR45GY1

VR45TA1



# EAST OAK



**Questions? Comments?**  
**Reach out to us for expert support!**

✉ [support@east oak.com](mailto:support@east oak.com)

🌐 [east oak.com](http://east oak.com)

☎ 1-833-EAST-OAK (USA)

(1-833-327-8625) Mon-Fri 8am-8pm EST

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**Claim your 3-year warranty**  
at [east oak.com/warranty](http://east oak.com/warranty)

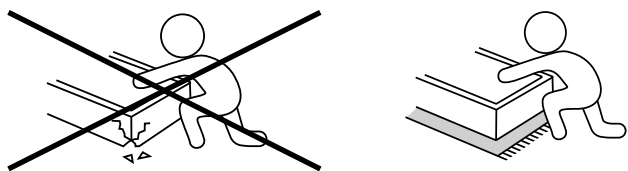
**Please scan the QR code**  
**to view the installation video**



## IMPORTANT INFORMATION

Please check all parts and components to ensure no damage or missing items before starting the product's construction. If you have any problems or discover any missing parts, please contact customer service at [support@eastoak.com](mailto:support@eastoak.com).

- Some parts may contain sharp edges. Wear protective gloves if necessary during assembly.
- When using power tools, please adjust the gear to the minimum. Otherwise, it will cause damage to the parts.
- Assemble on a soft surface such as a drop sheet or rug to avoid scratching.



### NOTICE

- Tighten all bolts and screws again within the first two weeks of assembly.
- Check the tightness of all bolts every two months, tighten them if necessary.

## CARE & CLEANING

- For best results, clean the frame with a damp cloth and dry thoroughly. This will help prevent mildew by removing dirt particles that may accumulate.
- Do not clean with abrasive materials, bleach, or solvents.
- Store the set in a dry, sheltered place when not in use.

- Keep the set out of the fire, extreme heat, freezing conditions, and inclement weather such as rain, hail, snow, or wind.
- PLEASE NOTE that the metal paint may come off due to weather conditions.
- Stains on the fabric can be cleaned with lukewarm water with neutral liquid soap, and brushed gently. After washing the stains, air dry without twisting to avoid fabric deformation, and do not use high temperature ironing, so as to avoid high temperature discoloration.



### READ & SAVE BELOW INSTRUCTIONS BEFORE ASSEMBLY

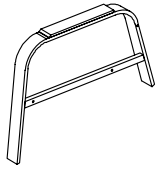
1. Please separate and identify all parts, making sure that you have all of the parts listed.
2. To avoid any scratch during assembly, please assemble on a soft mat or similar.
3. Please assemble step by step and follow the instructions.
4. Washers must be used.
5. While each screw and nut is properly fastened, do not over fasten it.
6. Do not completely fasten each screw and nut until all the screws are properly fixed.

## ASSEMBLY SUGGESTIONS

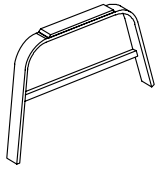
- Two adults required for a safe assembly



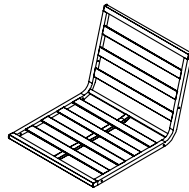
## PARTS LIST



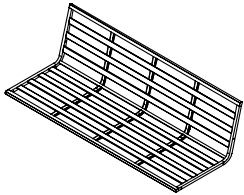
Right Armrest  
**A** X 3 PCS



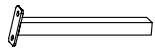
Left Armrest  
**B** X 3 PCS



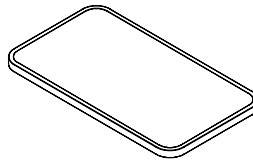
Single-Seater Plate  
**C** X 2 PCS



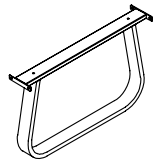
3-Seater Plate  
**D** X 1 PC



3-Seater Chair Middle  
**E** X 1 PC



Coffee Table Surface  
**F** X 1 PC



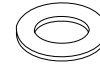
Coffee Table Leg  
**G** X 2 PCS



M6\*15 Screw  
**H** X 10 PCS+ Spare X 1



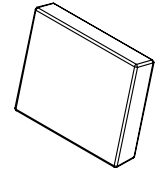
M6\*35 Screw  
**I** X 18 PCS+ Spare X 1



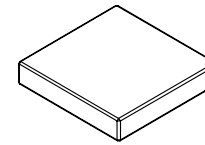
Washer  
**J** X 28 PCS+ Spare X 2



Hex Wrench  
**K** X 1 PC



Back Cushion  
**L** X 5 PCS



Seat Cushion  
**M** X 5 PCS

## WHAT'S IN THE BOX

- 1 x 3-seat Sofa
- 2 x Single Sofa
- 1 x Coffee Table
- 5 x Seat Cushions
- 5 x Back Cushions
- 1 x Accessory Kit
- 1 x Owner's Manual

# 1 3-Seater Chair Assembly

Stack Cushions (M)\*4 on a clean, flat surface, then place the 3-Seater Plate (D) on top of Seat Cushion (M), proceed to connect the Left Armrest (B) and Right Armrest (A) to 3-Seater Plate (D) using Screws (I) in sequence.

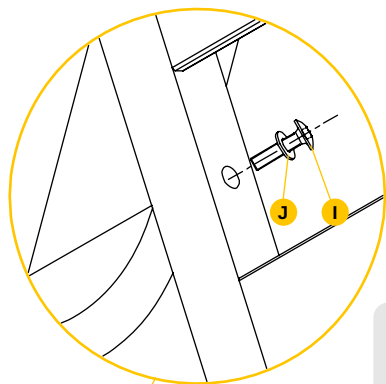


I X 6PCS

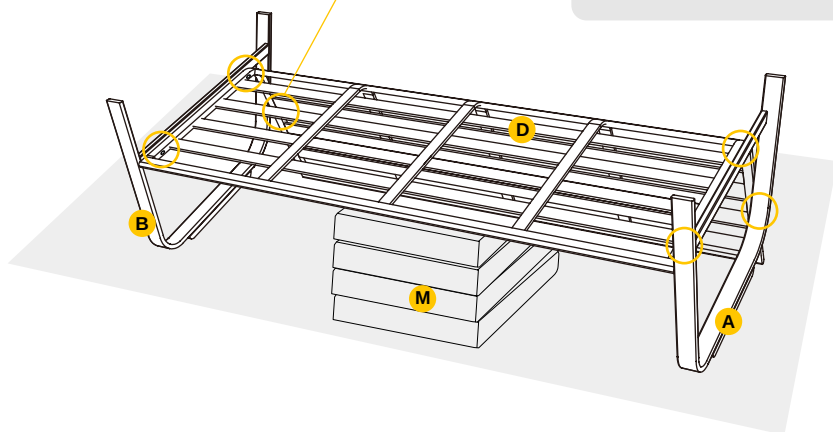


J X 6PCS

**NOTE:** For safety concerns, this step requires two people to assemble.



**TIPS:** First screw in loosely, then tighten uniformly at the end.



# 2 Use Screw (H) to connect the Middle Leg (E) with the 3-Seater Plate (D).



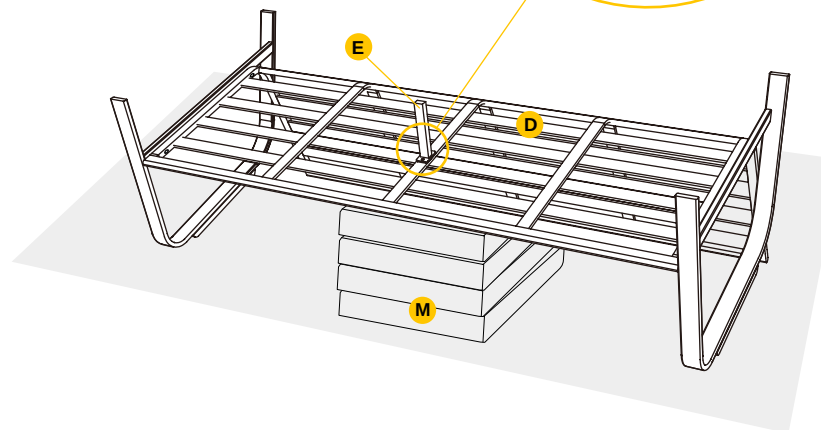
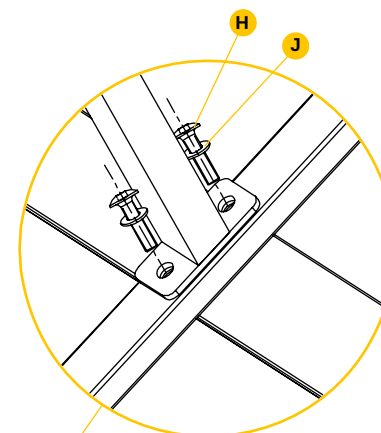
H X 2PCS



J X 2PCS



**TIPS:** When assembling alone, it is suggested to stack 4 Seat Cushions together to assist in chair assembly, making it easier to align the holes.



### 3 Single-Seater Chair Assembly

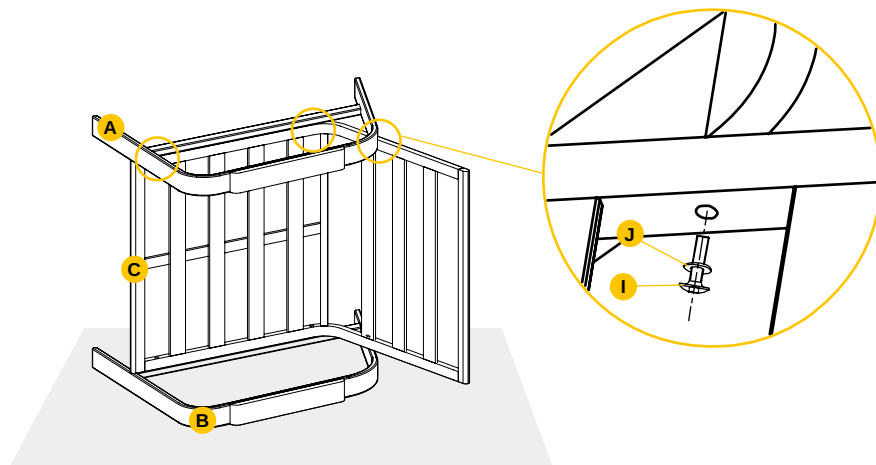
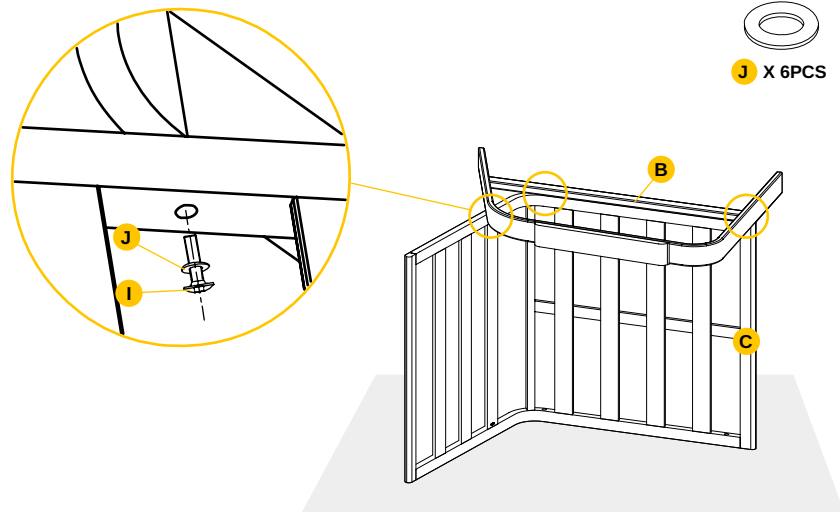
Lay the Single-Seater Plate (C) on its side and connect the Right Armrest (A), Left Armrest (B), using Screws (I) to attach them to the Single-Seater Plate (C).



I X 6PCS

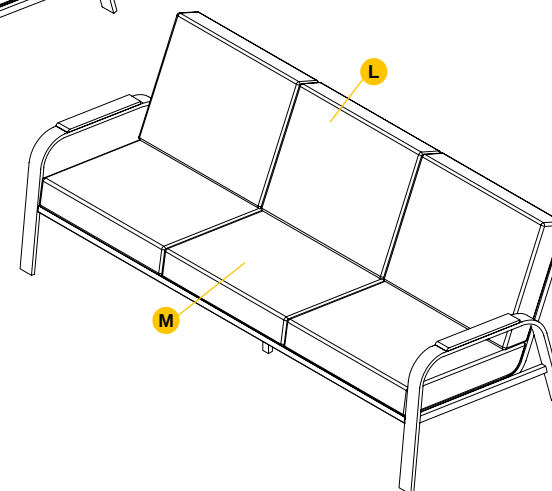
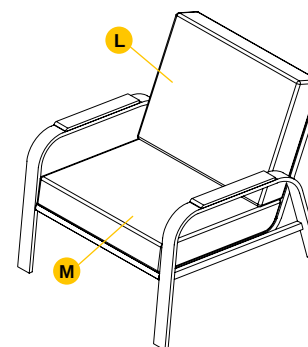
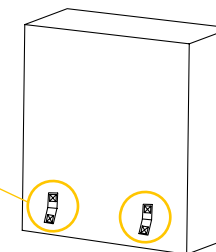
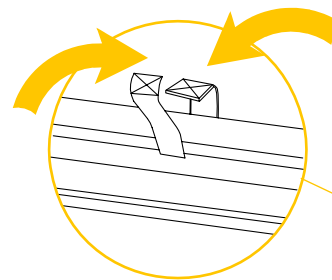


J X 6PCS



### 4 Place Seat and Back Cushions

Place Seat Cushions (M) separately on the three-seater chair and single-seater chair, securing them with Velcro; then, place Back Cushions (L).



## 5 Coffee Table Assembly

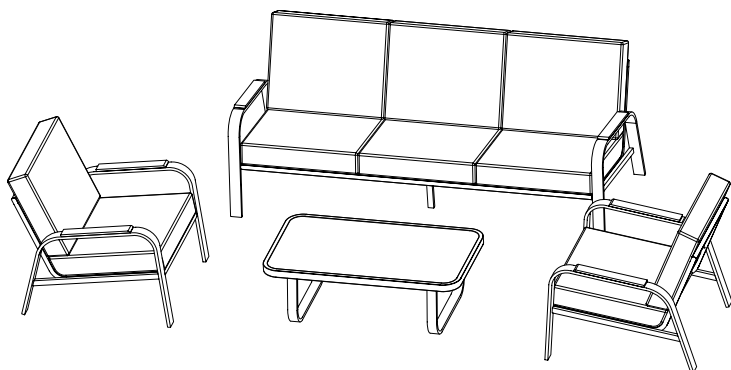
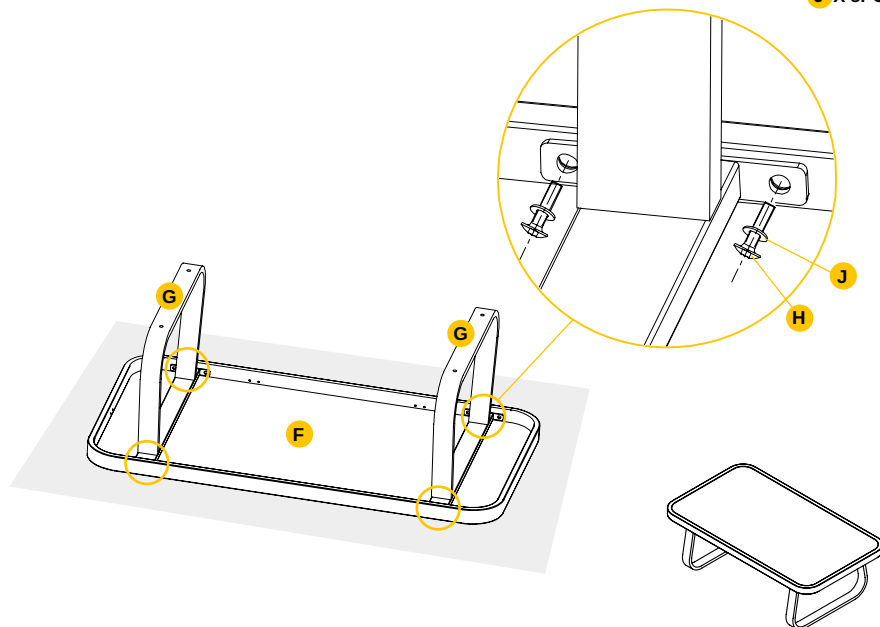
Lay the Coffee Table Surface (F) upside down on a clean surface, then connect the Coffee Table Legs (G) to the Coffee Table Surface (F) using Screws (H).



**H** X 8PCS



**J** X 8PCS



## FEATURES

- 5 seats patio conversation set helps provide a comfortable experience. Soft sponge-filled seats give you extra comfort.
- The covers of cushions can be removed for easy cleaning and maintenance.
- Featuring sturdy steel frame and TPU waterproof seat cover. This conversation set can withstand rain and wind.
- The coffee table can be used to place small decor, snacks, or beverages.

## TECHNICAL SPECS

- Construction Materials: Steel Frame, Sponge Cushion.
- Weight Capacity:
  - 3-seat Sofa: 1000 lbs.
  - Single Sofa: 350 lbs.
- Assembly Time: 30-40 minutes.
- Product Size:
  - 3-seat Sofa: 79.1 x 31.5 x 31.9 inches.
  - Armchair: 29.5 x 31.5 x 31.9 inches.
  - Coffee Table: 23.6 x 41.7 x 14.3 inches.

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## WARRANTY POLICY

### GUARANTEED 3-YEAR WARRANTY

Thank you for choosing East Oak. This product is covered by our company warranty for up to 3 years from its original purchase date.

### CLAIM WARRANTY

If you'd like to claim your product's warranty, register your new product on our website at [www.eastoak.com/warranty](http://www.eastoak.com/warranty).

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## WARNING

Cancer and reproductive Harm  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

# EAST OAK

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